

Date: Friday, 17/10/2008 1:32:36 PM
 User: Melanie Fauteux

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: TUBE
Job Number	: 42735		
Estimate Number	: 13341		
P.O. Number	:	Part Number	: D37636
This Issue	: 17/10/2008 S.O. No. :	Drawing Number	: D3763 REV B
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: / / Type : MACHINED PARTS	Drawing Revision	: B
Previous Run	: 40992	Material	:
Written By	:	Due Date	: 24/10/2008 Qty: 40 Um: Each
Checked & Approved By	: <u>ME 08-10-17</u>		
Comment	: Est Rev:A 08-05-23 new issue DD verified by:JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M6061T6R1250	6061-T6 Round Bar 1.250
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Comment: Qty.: 0.2292 f(s)/Unit Total : 9.1686 f(s)

6061-T6 Round Bar 1.250

Batch: 109733

RP 08/11/12

2.0	DOOSAN LATHE	DOOSAN LATHE
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Comment: Doosan Lathe

1- Turn as per Folio FA753 Rev: 1/A & Dwg D3763 Rev: 1/A

2-Deburr per dwg D3763

RP 08/11/12

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

RP 08/11/12 (42)

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

RP 08/11/17 (42)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 117

8/11/14

(42)

SP

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Part Number: D37636

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Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



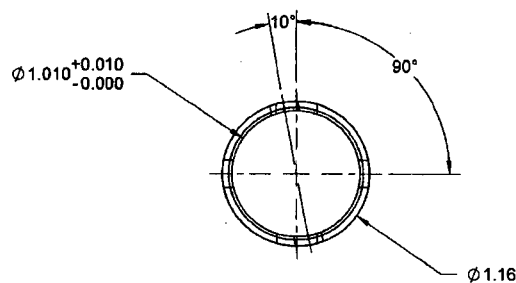
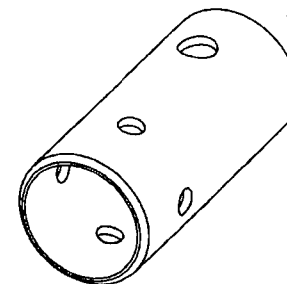
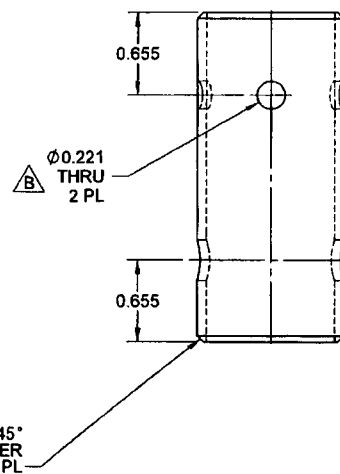
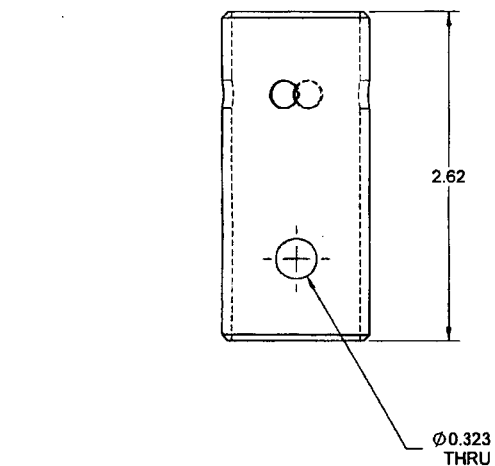
08/11/17
MF

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-11-17



REFERENCE ONLY

D3763-6 TUBE

RELEASED
08-07-2023

NOTES:
MATERIAL: 6061-T6 (OR 6061-T651/T6510/T6511/T62) ALUMINUM ROUND BAR PER AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116) OR PER AMS-QQ-A-200/8 (OR AMS 4160) (REF. DART SPEC M6061T6R)
FINISH: NONE
TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
UNITS: INCHES UNLESS OTHERWISE NOTED
BREAK SHARP EDGES: 0.005 TO 0.010 MAX
IDENTIFICATION: N/A
WEIGHT: 0.02 lbs

#42735

DESIGN	HS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	HS		
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		D3763	SHEET 8 OF 8
APPROVED		TITLE	SCALE
DE APPR.		END FITTING	NTS
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